1/14 FIG. 1

2-Chloroethyl Amine Na0H

HD2

FIG. 2

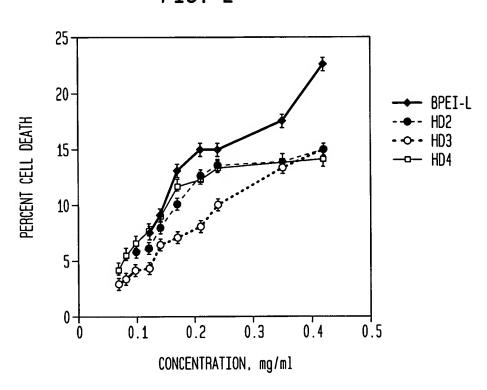
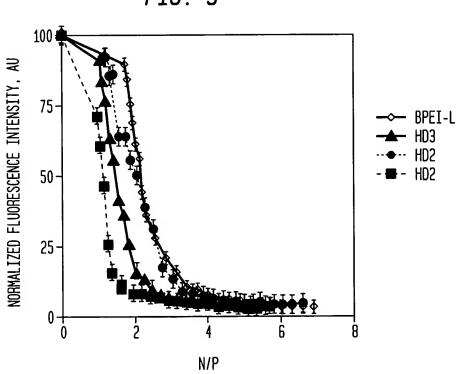
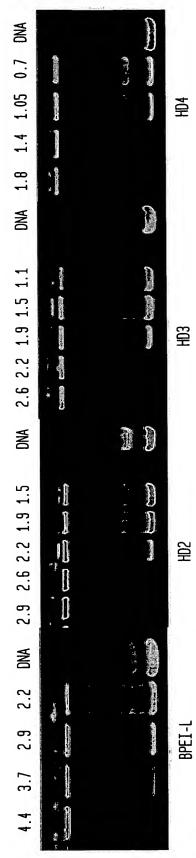


FIG. 3



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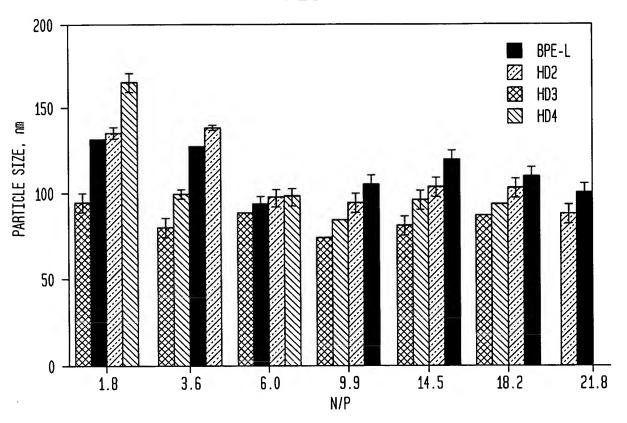


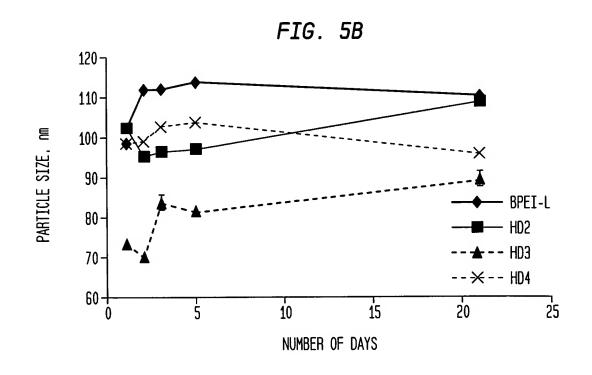
N/P

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4/14 FIG. 5A





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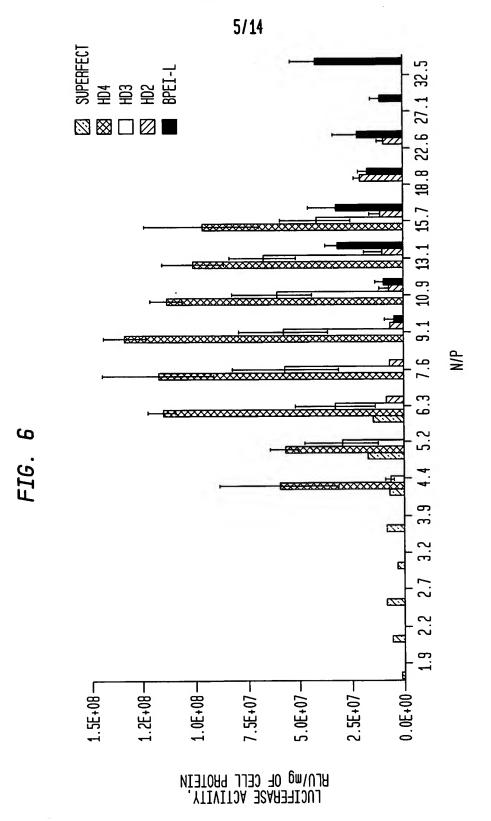


FIG. 7

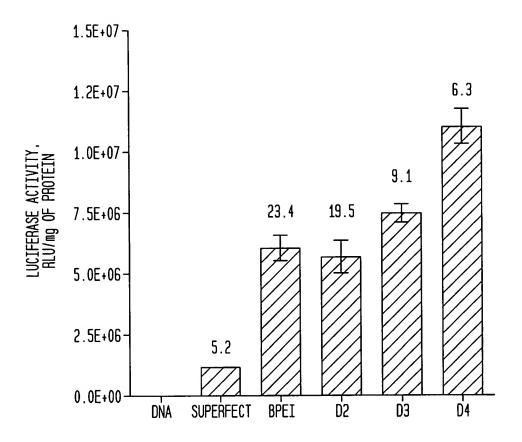
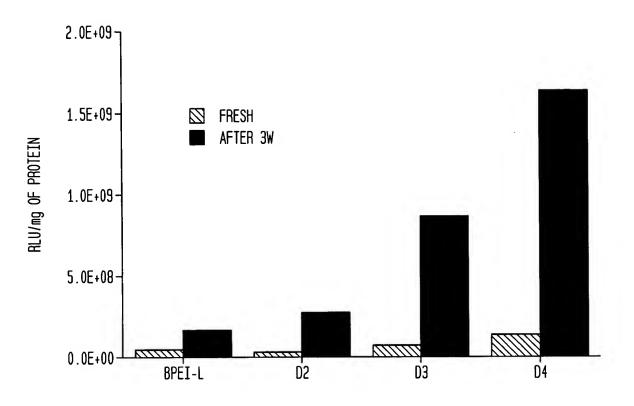
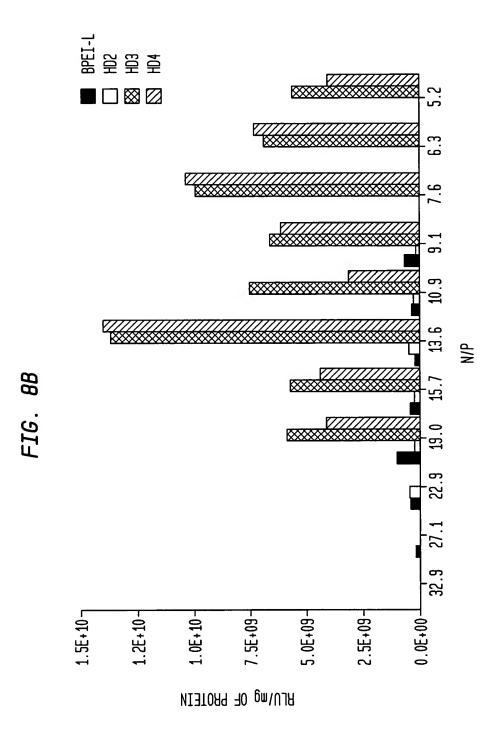


FIG. BA





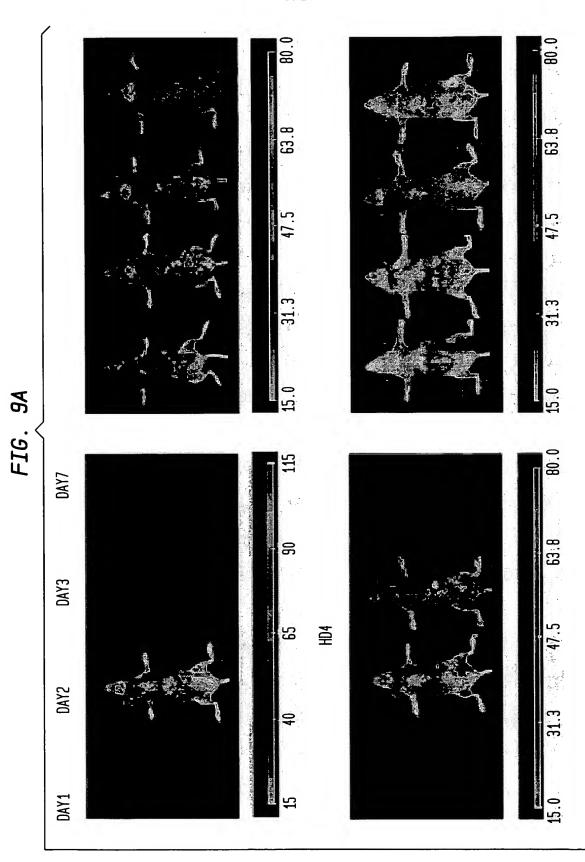


FIG. 9B

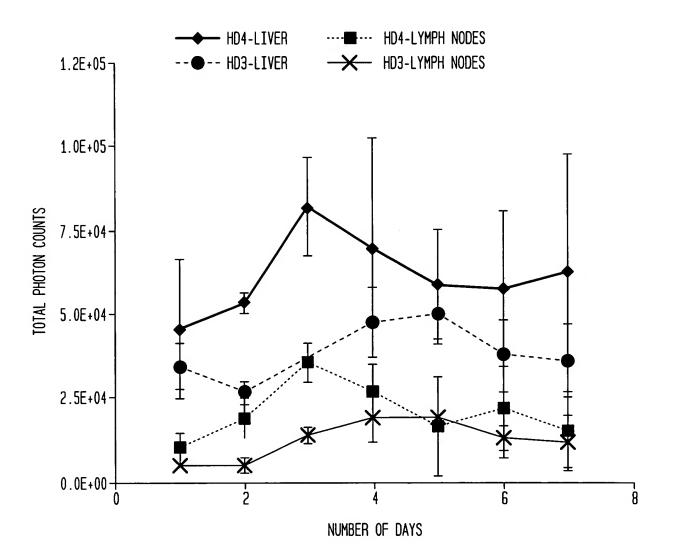


FIG. 9C

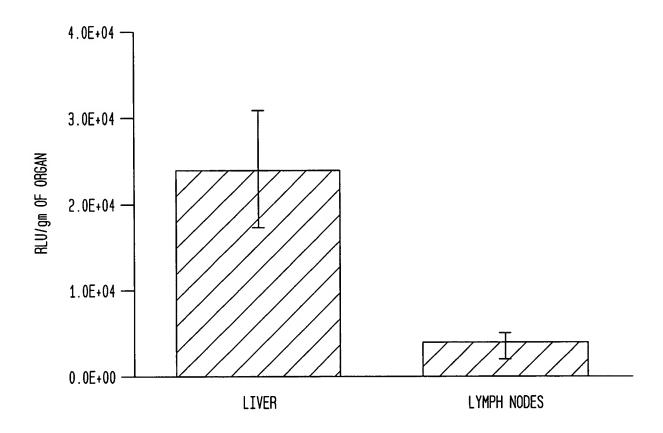


FIG. 9D(A)

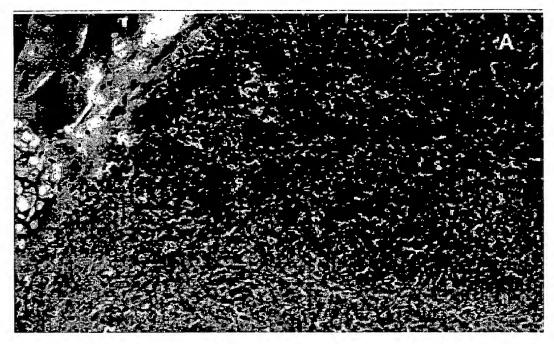


FIG. 9D(B)

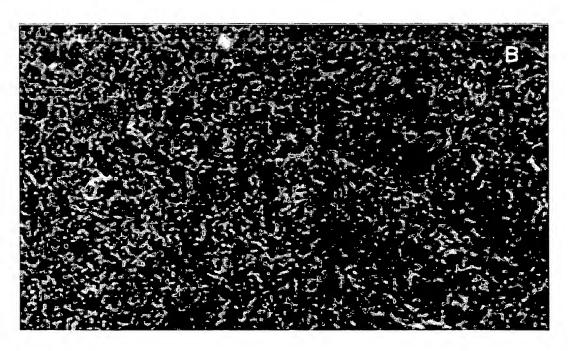


FIG. 10

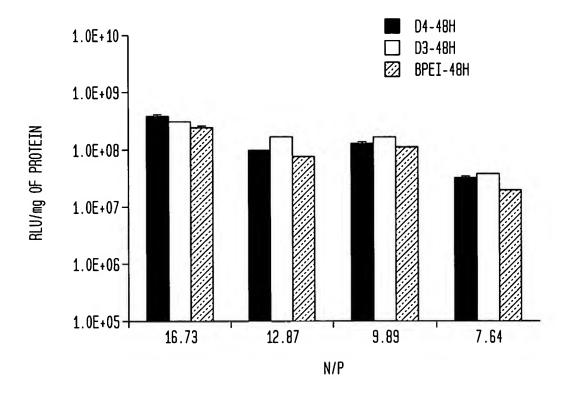


FIG. 11

